NOTES:

1. Finish hole sized per ASTM A193 (latest revision).

2. Baseplate to be perpendicular to short axis (± 1°) and hole.

3. Centrelines concentric (± 1/8") to short axis.

4. Pilot point and short axes to be concentric (± 1/2") and FW.

5. Worksheet.

6. Finish hole sized per ASTM A193 (latest revision).

7. All materials to be new, uncoated, and mill traceable.

8. Machinist to have in effect industry recognized fit.

9. All materials to be new, uncoated, and mill traceable.

Conform to ASME A203, B, A36, A516.

Sheet 1 of 2

Sheet 2 of 2