NOTES:

1. Finish hot dip galvanize per ASTM A153 (latest revision).
2. Baseplate to be beveled at short axis (±0.0") and hole.
3. Stencil min. 1/2" in letters manufacturer's number.
4. Pilot point and short axes to be concentric (±0.15") FIM.
5. Face cut two slots in short perpendicular to the baseplate.
6. Recheck tumbleblast at handboard and clean by blast.
7. Helix and pilot point on all weld bead areas.
8. Surface level & intersections of nominal surfaces.
9. All material is to be new, unwelded, and mill finishable.
10. Baseplate is perpendicular to shaft and aligned with manufacturer's label.
11. Baseline permanently marked to indicate cableway opening in shaft.

STEEL:

Pilot point, ASWI A575-C45T3 REVISION 1/4" DIAMETER HOT ROLLED STEEL.

HELIAX, ASWI A493-C45T3 REVISION 3/8" THICK HOT ROLLED STEEL.

BASEPLATE, ASWI A36-C45T3 REVISION STRUCTIONAL STEEL.

MEETING THE FOLLOWING SPECIFICATIONS:

- American National Standard A575.
- A24M-93.
- A36.
- A493.
- A575.
- A790.

2. 316L stainless steel suitable for all materials and manufacturing processes.
3. Pile cap centerline to have in effect industry recognized wittent.
4. Surface level & intersections of nominal surfaces.
5. All material is to be new, unwelded, and mill finishable.
6. Finish hot dip galvanize per ASTM A153 (latest revision).
7. Helix and pilot point on all weld bead areas.
8. Surface level & intersections of nominal surfaces.
9. All material is to be new, unwelded, and mill finishable.
10. Baseplate is perpendicular to shaft and aligned with manufacturer's label.
11. Baseline permanently marked to indicate cableway opening in shaft.