NOTES:

1. FINISH HOT DIP GALVANIZED PR ASME-A125 (CU457 REVISION).  
2. BASEPLATE TO BE PREPARED TO SHORT AXES WITH (J/C) HOLES.  
3. SCREW MIN. 1/2 IN. LETTERS MANUFACTURER'S NUMBER AFTER GALVANIZING.  
4. PILOT POINT AND SHORT AXES TO BE CONCENTRIC (+/- 0.005 IN).  
5. FLAME CUT TWO SLITS IN SHORT PERPENDICULAR TO THE BASEPLATE.  
6. REBEAM THROUGHBOLTED HANDREBOUND AND CLEAN BASEPLATE.  
7. HEEL, AND PILOT POINT ON ALL WELDED AREAS.  
8. PREHEAT TO 350 TO 400 DEGREES TO AVOID NOMINAL POSITIVE ABRASION AT UGT.  
9. ALL MATERIAL TO MEET ELEVATED AND NORMAL TEMPERATURES.  
10. BASEPLATE IS PERMANENTLY STAMPED WITH MANUFACTURER'S S.  
11. BASEPLATE PERMANENTLY MARKED TO INDICATE CABLERY OPENING IN SHAFT.  
12. IN 1/8 LETTERS IN 2 LETTERS AND 6 LINES CODE.

HELMX MUST BE FORMED BY MACHINE METAL.  
NORMAL TO AXIS 3.3.  
ALL RADIAL SECTIONS  
NORMAL TO AXIS 3.3.  
1. 3/8 DIAMETER HOT ROLLED STEEL  
REVISION  AAE5-457 REVISION 3/8 DIAMETER HOT ROLLED STEEL  
BASEPLATE, ASME A125 (CU457 REVISION) STRUCTURAL STEEL  
COMPONENT TO MATCH TECH BULK #720.  
MEETING THE FOLLOWING SPECIFICATIONS:

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