



- HELIX MATERIAL LOW CARBON STEEL MEETING THE GENERAL REQUIREMENTS OF OR ASTM A572, A656, OR A1018; 3/8" THICK.

  PIPE SHAFT MATERIAL 2.5" NOMINAL, SCHEDULE 40 WALL THICKNESS PER

AISI,

HELIX MUST BE FORMED BY MATCHING METAL DIE (SIDE VIEW)

- ASTM ASOO GRADE B.

  MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL
  FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
  ALL WELDING TO BE DONE BY WELDERS CERTIFIED UNDER SECTION 5 OF THE
  AWS CODE D1.1.
- φ PLAIN EXTENSIONS REFER TO DRAWING SA278-4500.

