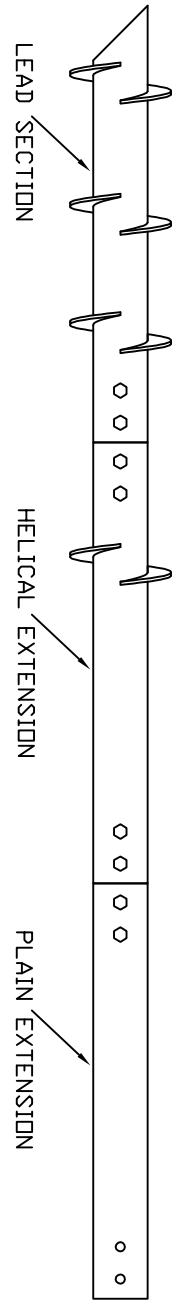


# RS4500.337 PLAIN EXTENSIONS

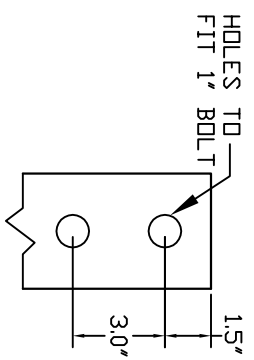
TORQUE STRENGTH RATING = 23,000 FT-LB  
 ULTIMATE TENSION/COMPRESSIN STRENGTH = 140 KIP



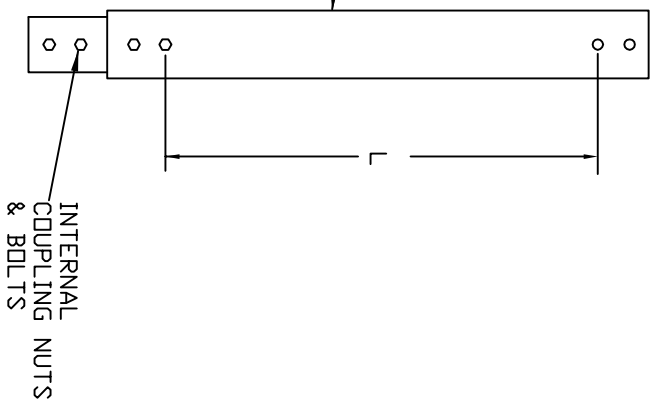
TYPICAL PIER INSTALLATION

RS4500.337 PLAIN EXTENSIONS	
CATALOG NO.	L (IN)
C1070885	36
C1070887	57
C1070888	78
C1070910	120

COUPLING BOLT HOLE  
PATTERN DETAIL



4.5" DD  
.337" WALL  
THICKNESS



PLAIN EXTENSION

-NOTES-

1. PIPE SHAFT MATERIAL: STEEL PIPE PER ASTM A500 GRADE B.
2. INTERNAL COUPLING MATERIAL: 3.75" DD X 0.5" WALL THICKNESS PER ASTM A513 TYPE 5.
3. COUPLING BOLTS: 1" DIA X 5.5" LONG HEX HEAD PER SAE J429 GRADE 8.
4. MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL.
5. ALL WELDING TO BE DONE BY WELDERS CERTIFIED UNDER SECTION 5 OF THE AWS CODE D1.1.
6. EXTENSION LENGTHS ARE NOMINAL.

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DO NOT SCALE THIS DRAWING	SIZE DWG NO.	DRN BY	DATE
C	SA1070888	JWH	6/21/12
REV			
			SHEET 1/1