1. PLACE PLATE 3/P HOLE IN SHOWN PERPENDICULAR TO THE BASEPLATE.

2. BASEPLATE PREDOMINANTLY WELDED TO INDICATE CARTAVERA OPENING IN SHIP.

3. BEAD-WELD X 2 1/2 LF, HOT OR COLD, PER ASM A139.

4. BOLTS: HEX BOLT PER ANSI B 18.2.1 SAE J 429 GRADE 5.

5. REVISION: GRACE 4 STRAIGHT STEEL NUT.

6. OR: SOUTH B. STEEL PIPE AS 4000 (LAMC) 

AFTERMATH MATERIAL AS 409 (LAMC) REVISION)

7. SHEET: ASTM A352-LA8-REV E, 25 GAUGE STEEL.

8. BASPACRE: ASM A 46-CARLIS REVISION, STRAIGHT STEEL.

A. ALL MATERIAL IS TO MEET THE FOLLOWING SPECIFICATIONS:

1. IDENTIFICATION AND KEEP ALL PARTS AND THE CARTAVERA CODE.

2. MATERIALS IS FABRICATED-IN-WELDED FABRICATED.

3. ADDITIONAL INFORMATION TO BE INCLUDED DETONATION WRITE.

4. MATERIALS TO BE IDENTIFIED OR NORTHERN SPRINGS.

5. ADDITIONAL MATERIALS TO BE IDENTIFIED OR NORTHERN SPRINGS,

6. ALL NUTS AND SCREWS TO FIT EXCEPT: 1/2 IN. BOLT.

7. IN EXCESS MATERIALS USE AS RANGE.

8. CLEAN MACHINING.

9. CUTS AND PRACTICAL.

11. BOLT CIRCLE

NOTES:
1. FINISH HOT OR COLD PER ASM A139 (LAMC) REVISION.
2. CENTER HOLE.
3. 11/16 IN. BOLT CIRCLE
4. CENTER HOLE.
5. 1/16 IN. BOLT CIRCLE
6. 1/16 IN. BOLT CIRCLE
7. 1/16 IN. BOLT CIRCLE
8. 1/16 IN. BOLT CIRCLE
9. 1/16 IN. BOLT CIRCLE
10. 1/16 IN. BOLT CIRCLE