NOTES -

2. Axial to be perpendicular to shaft axis (±1°) and hole.
3. Centerline to be concentric (± 0.08) to shaft axis.
4. Pilot point and shaft axes to be concentric (± 0.125) and hole.
5. Preheat webinar hand grinding and clean baseplate.
6. Helix and pilot point on all welded parts.
7. Hardfaced per functional requirement.
8. Material control for all materials and manufacturing processes.
9. All material is to meet the following specifications:
   a. Revision A65 (latest revision) structural steel.
   b. Revision A575 (latest revision) galvanized steel.
   c. Revision A526 (latest revision) galvanized steel.
10. Flange is symmetrically aligned with mounting feature.
11. Baseplate permanently marked to indicate cableway opening in shaft.
12. Frame cut two slots in shaft perpendicular to baseplate.
   a. Both ends.
   d. Steel bar.
   e. 3/8" thick hot rolled steel.
   f. Part of coil.
   g. Revision A65 (latest revision) structural steel tubing.
   h. Revision A575 (latest revision) galvanized steel tubing.
14. 4" DIA. 0.671" wall thickness.
15. 1" x 4.5" stud.
16. 3/8" dia. hole.
17. 1" dia. helix.