1. Helix must be formed by machining metal die.
2. After galvanizing.
3. Centerline concentric (±.008) to shaft axis (±.001) and hole.
4. Finishing hot dip galvanize per ASTM A123 (latest revision).
5. A36, dia. 5/8" hot rolled steel plate.
6. Weld thickness.
7. 1 1/2 in. letterman manufacturer's number.
8. MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED METHODS.
9. All materials is to be M.E. standard and mill finished.
11. BASEPLATE PERMANENTLY MARKED TO INDICATE CABLEWAY OPENING IN SHALT.
12. BASEPLATE IS PERMANENTLY MARKED WITH MANUFACTURER'S IDENTIFICATION.
14. Pitch, .39, +/-.
15. ALL RADIAL SECTIONS.
16. NORMAL TO AXIS 3.
17. ALL RADIAL SECTIONS.