NOTES -

1. Finish hot dip galvanize per ASTM-A153 (latest revision).

2. Use 1/8 UNC x 2.5 hex bolts.

3. Select Min. 1/2 in. letters manufacturer's number.

4. Finish galvanizing.

5. Plane to true flat axes and clean backplate.

6. Plane outer sides in short perpendicular to the backplate.

7. Blank out (5")

8. Drill 1" hole.

9. Polish print and shaft axes to be concentric ±1/32 in. and hole.

10. Backplate is permanently stamped with manufacturer's number.

11. Baseplate permanently marked to indicate cabinet opening in shaft.

12. In 1/2" letters:

   a. In 1/2" letters and date code
   b. In 1/4" letters.

   c. Normal to axis ±5° normal to axis ±5°

   d. All radial sections

   e. All radial sections

   f. 0.78 dia. hole.

   g. 1/8 UNC x 2.5 hex bolts.

   h. 1/8 UNC x 2.5 hex bolts.

   i. 1/8 UNC x 2.5 hex bolts.

   j. Center hole.

   k. 4 spring lockwashers.

   l. 4 around washers and bolts.

   m. 7/16-14UNNS-12.

   n. 8 dia. bolt circle.

   o. 6.9 dia. A.B.

   p. 2, 5, 7, 12.

   q. 12, 20, 48,

   r. 48, 7.0.

   s. 12, 20, 48,

   t. 48, 7.0.