

COUPLING FORGED

EXTENSION WITH

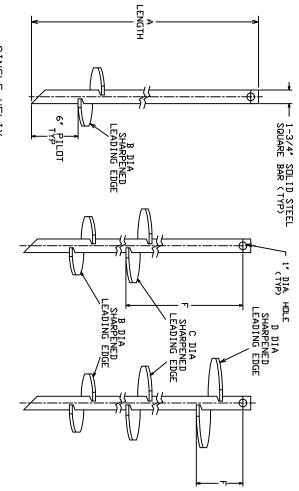
SINGLE HELIX

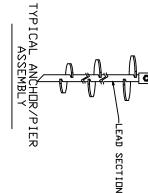
-COUPLING BOLT & NUT

PLAIN EXTENSION

LENGTH

B DIA SHARPENED LEADING EDGE







SINGLE HELIX

TWIN HELIX

TRIPLE HELIX

==NOTES==

- $\overline{\Omega}$ $\overline{\Omega}$ $\overline{\Gamma}$ HOT DIP GALVANIZED PER ASTM A153-(LATEST REVISION). LEAD AND EXTENSION SECTION LENGTHS AND HELIX SPACINGS ARE NOMINAL. NOMINAL SPACING BETWEEN HELIX PLATES IS THREE TIMES THE DIAMETER
- THE LOWER HELIX.
- 4 BARS
- Q SHAFT MATERIAL-HOT ROLLED ROUND-CORNERED-SQUARE (RCS) SOLID STEEL BARS PER ASTM A29; MINIMUM YIELD STRENGTH=90 KSI.
 HELIX MATERIAL-HOT ROLLED LOW CARBON STEEL SHEET, STRIP, OR PLATE PER ASTM A656, OR A1018 GRADE 80; MINIMUM YIELD STRENGTH=80 KSI; 1/2" THIC COUPLING BOLTS: 7/8" DIAMETER X 3-1/2" LONG HEX HEAD PER ASTM A193 GRADE B7.
 MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
 ALL WELDING TO BE DONE BY WELDERS CERTIFIED UNDER SECTION 5 OF THE AWS CODE D1.1.
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- 9 REFER SA150-0183 FOR PLAIN EXTENSIONS AND TERMINATIONS



HELIX MUST BE FORMED BY MATCHING METAL DIE (SIDE VIEW OF TRUE HELICAL FORM)

PITCH

HELICAL E	XTENSION	SEC	TION
CAT. NO.	Þ	В	Е
T150-0260	46"	14"	40′

	HUBBELL POWER SYSTEMS. HUBBELL POWER SYSTEMS UNPUBLISHED	WITHOUT THE WRITTEN CONSENT OF	CONIENTS ARE CONFIDENTIAL AND THE EXCLUSIVE PROPERTY OF HUBBELL POWER SYSTEMS. NO PUBLICATION.	CONFIDENTIAL: THIS DRAWING AND ITS			:		
DO NOT SCALE DRN BY KSH	SC SA150-0264	SIZE DWG NO.	1/2"		TE C C 1 1	POWER SYSTEMS, DIC 11000			
KSH DATE 4/12/06 SHEET 1/1	SEE CHART B	CAT / PART / ASSY NO. REV	THICK HELIX	VVI/U HELICAL ANCHURY	170 1 1000	JEEE I VIIEIV JIJIENIJ	A て W-ス ノ ノー M /	DIII. DAWIED CVCTEVC	