**NOTES**

1. HOT DIP GALVANIZED PER ASTM A153-LATEST REVISION.
2. LEAD AND EXTENSION SECTION LENGTHS AND HELIX SPACINGS ARE NOMINAL.
3. SHAFT MATERIAL—HOT ROLLED ROUND-CORNERED-SQUARE (RCS) SOLID STEEL BARS PER ASTM A299. MINIMUM YIELD STRENGTH=70 KSI.
4. COUPLING BOLTS: 3/4" DIAMETER X 3" LONG HEX HEAD PER ASTM A325 TYPE 1.
5. MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
6. ALL WELDING TO BE DONE BY WELDERS CERTIFIED UNDER SECTION 5 OF THE AWS CODE DI.1.
7. SEE ICC EVALUATION SERVICE INC., EVALUATION REPORT NO. ER-5110 FOR ALLOWABLE VALUES AND/OR CONDITIONS OF USE CONCERNING MATERIAL PRESENTED IN THIS DOCUMENT.
8. REFER TO SA150-10013 FOR LEAD SECTIONS AND HELICAL EXTENSIONS.