



- HELIX MATERIAL LOW CARBON STEEL MEETING THE GENERAL REQUIREMENTS OF OR ASTM A572, A656, OR A1018; 3/8" THICK.

 PIPE SHAFT MATERIAL 2.5" NOMINAL, SCHEDULE 40 WALL THICKNESS PER

AISI,

HELIX MUST BE FORMED BY MATCHING METAL DIE (SIDE VIEW)

- ASTM ASOO GRADE B.

 MANUFACTURER TO HAVE IN EFFECT INDUSTRY RECOGNIZED WRITTEN QUALITY CONTROL
 FOR ALL MATERIALS AND MANUFACTURING PROCESSES.
 ALL WELDING TO BE DONE BY WELDERS CERTIFIED UNDER SECTION 5 OF THE
 AWS CODE D1.1.
- φ PLAIN EXTENSIONS REFER TO DRAWING SA278-4500.

